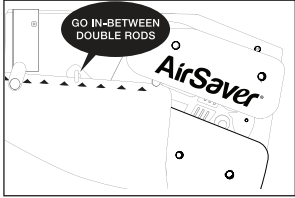



ASFX OPERATING GUIDE

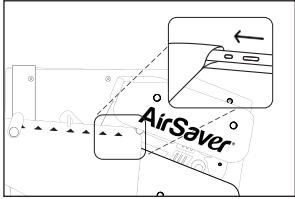
Step 1









Film Loading Instructions:

1. Load film onto film roller with arrows facing towards the machine. Film will go under film align rod and in-between double rods.
2. On the side of the film that is closest to the machine, create a small opening and thread film through the feeding tube up to the belts.
3. On the machine press the  button and assist pulling the film to the front of the machine. This will ensure that the film is fed properly when the machine begins to produce pillows.


Step 2









Start Generating Pillows:

- To select the pillow size, quickly press the  button then  button.
- The screen will display a list of pillow sizes. Select your corresponding pillow size by pressing the  button or  button then press the  button to select the pillow size.
- Press the  button to begin generating pillows.

Operating Modes:







Start/Stop Mode - Allows the user to continuously generate pillows until the  button is pressed. This will be the **default mode** when the machine is first turned on.

Timer Mode - Allows the user to set a timer on how long the machine will generate pillows.

To select **Timer Mode** quickly press the  then  arrow. The display will change and show Start/Stop and Timer below it. Select **Timer mode** by pressing the  button. Adjust the time by using the  and  . To finalize the selection hit the  button.

Sensor Mode - As an optional accessory the sensor can be attached to our basket. The sensor will sense when the basket is full and start the machine when the basket is not. **The machine will change over to Sensor Mode when the sensor is plugged in.**

Control Panel Legend

No.	Name	Remark
1	Increase Button	
2	Decrease Button	
3	Film Transfer Button	
4	Stop Button	
5	Air Volume Set Button	
6	Start Button	
7	Temperature Set Button	